

## Carlisle Construction Materials Ltd

Unit 4A, Isabella Court  
Millennium Business Park  
Mansfield  
Nottinghamshire NG19 7JZ  
Tel: 01623 627285 Fax: 01623 666804  
e-mail: info@hertalan.co.uk  
website: www.hertalan.co.uk



Agrément Certificate  
**91/2728**  
Product Sheet 1

### HERTALAN ROOF WATERPROOFING SYSTEMS

### HERTALAN EASY COVER AND EASY WELD EPDM ROOF WATERPROOFING SYSTEMS

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Hertalan Easy Cover and Easy Weld Roof Waterproofing Systems for use in loose-laid and ballasted, partially- or fully-adhered and mechanically-fastened applications on flat roofs with limited access.

(1) Hereinafter referred to as 'Certificate'.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



#### KEY FACTORS ASSESSED

**Weathertightness** — the systems and their joints, when completely sealed and consolidated, will resist the passage of moisture to the interior of the building (see section 6).

**Properties in relation to fire** — results of tests indicate that the systems will enable a roof to be unrestricted under the Building Regulations (see section 7).

**Resistance to wind uplift** — when correctly specified, the systems will resist the effects of any wind suction likely to occur in practice (see section 8).

**Resistance to foot traffic** — the systems will accept, without damage, the limited foot traffic and loads associated with installation and maintenance of the systems (see section 9).

**Durability** — under normal service conditions, the systems will provide a durable waterproof covering with a service life of at least 25 years (see section 11).

The BBA has awarded this Certificate to the company named above for the systems described herein. These systems have been assessed by the BBA as being fit for their intended use provided they are installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Simon Wroe  
Head of Approvals — Materials

Claire Curtis-Thomas  
Chief Executive

Date of Third issue: 30 April 2014

Originally certificated on 26 November 1991

*The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)*

*Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.*

British Board of Agrément  
Bucknalls Lane  
Watford  
Herts WD25 9BA

©2014

tel: 01923 665300  
fax: 01923 665301  
e-mail: [mail@bba.star.co.uk](mailto:mail@bba.star.co.uk)  
website: [www.bbacerts.co.uk](http://www.bbacerts.co.uk)

# Regulations

In the opinion of the BBA, Hertalan Easy Cover and Easy Weld EPDM Roof Waterproofing Systems, if installed, used and maintained in accordance with this Certificate, will meet or contribute to meeting the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



## The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	B4(2)	External fire spread
Comment:		On suitable substructures the use of the systems will enable a roof to be unrestricted under this Requirement. See section 7 of this Certificate.
Requirement:	C2(b)	Resistance to moisture
Comment:		Data examined for water resistance on the membrane, including joints, indicate that the material meets this Requirement. See section 6.1 of this Certificate.
Regulation:	7	Materials and workmanship
Comment:		The systems are acceptable. See section 11 and the <i>Installation</i> part of this Certificate.



## The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)(2)	Durability, workmanship and fitness of materials
Comment:		The systems can contribute to a construction meeting this Regulation. See sections 10 and 11 and the <i>Installation</i> part of this Certificate.
Regulation:	9	Building standards applicable to construction
Standard:	2.8	Spread from neighbouring buildings
Comment:		The systems, when applied to a non-combustible substrate, can be regarded as having low vulnerability under clause 2.8.1 <sup>(1)(2)</sup> of this Standard. See section 7 of this Certificate.
Standard:	3.10	Precipitation
Comment:		Tests for water resistance of the systems indicate that their use will enable a roof to satisfy the requirements of this Standard, with reference to clauses 3.10.1 <sup>(1)(2)</sup> and 3.10.7 <sup>(1)(2)</sup> . See section 6.1 of this Certificate.
Standard:	7.1(a)	Statement of sustainability
Comment:		The systems can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
Regulation:	12	Building standards applicable to conversions
Comment:		All comments given for these systems under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1 <sup>(1)(2)</sup> and Schedule 6 <sup>(1)(2)</sup> . (1) Technical Handbook (Domestic). (2) Technical Handbook (Non-Domestic).



## The Building Regulations (Northern Ireland) 2012

Regulation:	23(a)(i)(iii)(iv)(b)(i)	Fitness of materials and workmanship
Comment:		The systems are acceptable. See section 11 and the <i>Installation</i> part of this Certificate.
Regulation:	28(b)	Resistance to moisture and weather
Comment:		Tests for water resistance of the systems, including joints, indicate that their use will enable a roof to satisfy the requirements of this Regulation. See section 6.1 of this Certificate.
Regulation:	36(b)	External fire spread
Comment:		On suitable substructures, the use of the systems will enable a roof to be unrestricted under the requirements of this Regulation. See section 7 of this Certificate.

## Construction (Design and Management) Regulations 2007

## Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

See sections: 1 *Description* (1.3) and 3 *Delivery and site handling* (3.3 and 3.4) of this Certificate.

# Additional Information

## NHBC Standards 2014

NHBC accepts the use of Hertalan Easy Cover and Easy Weld EPDM Roof Waterproofing Systems, provided they are installed, used and maintained in accordance with this Certificate, in relation to *NHBC Standards*, Chapter 7.1 *Flat roofs and balconies*.

## CE marking

The Certificate holder has taken the responsibility of CE marking the systems in accordance with harmonised European Standard BS EN 13956 : 2005. An asterisk (\*) appearing in this Certificate indicates that data shown are given in the manufacturer's Declaration of Performance.

# Technical Specification

## 1 Description

1.1 Hertalan Easy Cover and Easy Weld EPDM Roof Waterproofing Systems comprise a range of Hertalan EPDM membranes, adhesives, sealant and flashing.

1.2 The membranes available for use in the systems are:

- Hertalan Easy Cover — unreinforced, vulcanised EPDM membrane available in rolls. The membrane is also available prefabricated in sections
- Hertalan Easy Weld Basic — an unreinforced vulcanised EPDM membrane with an alternating top and bottom TPE welding band along the edges of the membrane
- Hertalan Easy Weld MF — an unreinforced vulcanised EPDM membrane with an alternating top and bottom TPE welding band along the edges of the membrane. The TPE welding strip is positioned specifically for mechanically-fixed applications.

1.3 The membranes are manufactured with the nominal characteristics shown in Table 1.

Characteristic (unit)	Membrane type		
	Easy Cover	Easy Weld Basic	Easy Weld MF
Thickness (mm)	1.2, 1.3, 1.5, 2.0	1.3, 1.5	1.3, 1.5
Width (m)	1.4	1.4	1.4, 0.7
Length <sup>(1)</sup> (m)	20	20	20
Roll weight (kg)	41, 45, 52, 69	47, 55	47, 55, 24, 27

(1) Other prefabricated membranes up to 300 m<sup>2</sup> are available to order.

1.4 Ancillary materials used with the membranes include:

- Hertalan ks137 — adhesive for lap jointing the EPDM membrane and/or flashing
- Hertalan ks143 — for adhering the membranes to other substrates, eg concrete, wood, polyurethane insulation, polystyrene insulation (with suitable solvent-resistant facing) and bitumen sheeting
- Hertalan sealant (cement) ks87 — an EPDM-based paste lap sealant, applied by caulking gun, used for sealing seams, overlaps made at T-crossings, finishing difficult overlaps in corners and finishing splices
- Hertalan S — a 200 mm wide EPDM strip for application over mechanical fixings
- Hertalan Easy Weld CS strips — weldable strip for covering mechanical fixings and butted joints
- Hertalan ks205 — sprayable contact adhesive for adhering the membranes to wood, insulation boards and bitumen felts
- Hertalan ks96 — mastic adhesive for bonding the membranes to wood, concrete (non-porous), fibre cement and insulation boards
- Hertalan flashing — a non-vulcanised EPDM strip material that can be moulded in place with hot air and bonded with adhesive ks137 for non-standard applications. The flashing cures slowly under atmospheric conditions.

## 2 Manufacture

2.1 The membranes are manufactured by blending ethylene-propylene-diene monomer (EPDM), processing oils, fillers and other additives. The sheets are produced by feeding the mix through a roller-head extruder before vulcanisation.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

2.3 The management system of the manufacturer has been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2008 by LRQA (Certificate RGQ927902).

### 3 Delivery and site handling

3.1 The membranes are delivered to site either in rolls shrink-wrapped in polythene on a pallet, or as prefabricated sheets packed in polyester matting, stacked on a pallet, and shrink-wrapped in polythene. Rolls and sheets carry labels bearing the product's name, dimensions, Certificate holder's name and the BBA logo incorporating the number of this Certificate.

3.2 EPDM membranes do not require any particular storage conditions, but Hertalan flashing should be stored in a clean, dry area and in temperatures between 5°C and 20°C. It cures gradually and therefore should not be stored for more than nine months. With curing, the flexibility reduces and, though the waterproofing characteristics are retained, forming details becomes progressively more difficult.

3.3 Materials classified under *The Chemicals (Hazard Information for Packaging and Supply) Regulations 2009* (CHIP4)/*Classification, Labelling and Packaging of Substances and Mixtures (CLP Regulation) 2009* are detailed in Table 2.

Table 2 Flashpoint and hazard classification

Material	Flashpoint (°C)	Classification
Hertalan ks137 <sup>(1)</sup>	-18	Highly flammable, Dangerous for the environment, Irritant
Hertalan ks143 <sup>(1)</sup>	-18	Harmful, Highly flammable, Dangerous for the environment
Hertalan sealant (cement) ks87	>100	Harmful
Hertalan ks205 <sup>(1)</sup>	-19	Highly flammable, Dangerous for the environment, Irritant
Hertalan ks96	>100	-

(1) These components must be stored in accordance with *The Dangerous Substances and Explosive Atmospheres Regulations 2002*.

3.4 Sealants and adhesives must be stored in a dry, ventilated area in temperatures between 5°C and 25°C and isolated from potential ignition sources. Site storage of these products should not exceed six months.

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Hertalan Easy Cover and Easy Weld EPDM Roof Waterproofing Systems.

## Design Considerations

### 4 Use

4.1 Hertalan Easy Cover and Easy Weld EPDM Roof Waterproofing Systems are satisfactory for use as:

- a loose-laid and ballasted waterproofing layer, fully adhered at edges and upstands, on flat roofs
- a partially-adhered or fully-adhered waterproofing layer, fully adhered at edges and upstands, on flat and pitched roofs with limited access
- a loose-laid system to the inverted roof concept, fully adhered at edges and upstands, on flat roofs with limited access
- a mechanically-fixed waterproof layer, fully adhered at edges and upstands, on flat roofs with limited access.

4.2 For ballasted installations, where the slope of the roof is over 3° precautions must be taken to minimise the loss of ballast. The advice of the Certificate holder should be sought.

4.3 Limited access roofs are defined for the purpose of this Certificate as those subjected only to pedestrian traffic for maintenance of the roof covering, cleaning of gutters, etc. Where traffic in excess of this is envisaged, special precautions, such as additional protection to the membrane, must be taken.

4.4 Flat roofs are defined for the purpose of this Certificate as those having a minimum finished fall of 1:80. For design purposes, twice the minimum finished fall should be assumed, unless a detailed analysis of the roof is available, including overall and local deflection, direction of falls, etc. Pitched roofs are defined for the purpose of this Certificate as those having a fall in excess of 1:6.

4.5 Decks to which the systems are to be applied must comply with the relevant requirements of BS 6229 : 2003, BS 8217 : 2005 and, where appropriate, *NHBC Standards 2014*, Chapter 7.1.

4.6 Insulation systems or materials used in conjunction with the membrane must be approved by the Certificate holder and either:

- as described in BS 8217 : 2005, or
- the subject of a current BBA Certificate and be used in accordance with, and within the limitations of, that Certificate.


4.7 Contact between certain insulation materials and Hertalan ks143 or ks205 must be avoided and the Certificate holder consulted for advice.

4.8 Contact with low-grade bitumen, coal tar and oil-based products should be avoided. If contact with such products is likely, a separating layer should be interposed before installing the waterproof sheet. If compatibility with other products is in doubt, the advice of the Certificate holder should be sought.

## 5 Practicability of installation

Installation of the systems must only be carried out by contractors trained and approved by the Certificate holder.

## 6 Weathertightness

 6.1 Results of test data confirm that the membrane and its joints, when completely sealed and consolidated, will adequately resist the passage of moisture to the inside of the building and so meet the requirements of the following national Building Regulations:

**England and Wales** — Approved Document C, Requirement C2(b), Section 6

**Scotland** — Mandatory Standard 3.10, clauses 3.10.1 and 3.10.7

**Northern Ireland** — Regulation 28(b).

6.2 The systems are impervious to water and, when used as described in this Certificate, will give a weathertight roof capable of accepting minor structural movement without damage.

## 7 Properties in relation to fire

 7.1 Test results indicate that Hertalan Easy Cover EPDM membrane, fully adhered to a plywood substrate, will achieve a rating of EXT.F.AC when tested in accordance with BS 476-3 : 1958.

7.2 When tested in accordance with BS 476-3 : 2004, a 90 mm thick composite system comprising 1.2 mm Hertalan Easy Cover, PIR insulation, a self-adhesive bitumen/aluminium vapour control layer, Hertalan ks143 adhesive and a 0.7 mm profiled steel deck achieved a rating of EXT.F.AC. The same specification was classified in accordance with EN 13501-5 : 2005 as B<sub>Roof</sub>(t4).

7.3 When tested in accordance with BS 476-3 : 2004, a 90 mm thick composite system comprising 1.3 mm Hertalan Easy Weld, mineral wool insulation, a self-adhesive bitumen/aluminium vapour control layer and a 0.7 mm profiled steel deck achieved a rating of EXT.F.AC. The same specification was classified in accordance with EN 13501-5 : 2005 as B<sub>Roof</sub>(t4).

7.4 Roofs incorporating the above systems, or with a loose-laid and ballasted specification which incorporates a minimum surface finish of 50 mm of aggregate, will be deemed to be unrestricted.

7.5 The designation of other specifications should be confirmed by:

**England and Wales** — test or assessment in accordance with Approved Document B, Appendix A, clause A1

**Scotland** — tests to conform to Mandatory Standard 2.8, clause 2.8.1

**Northern Ireland** — test or assessment by a UKAS accredited laboratory or an independent consultant with appropriate experience.

## 8 Resistance to wind uplift

8.1 When fully- or partially-bonded, the adhesion of the membrane is sufficient to resist the effect of wind suction and minor structural movement likely to occur in practice. However, in areas of high-wind exposure, consideration should be given regarding the use of additional protection.

8.2 When the membrane is bonded to insulation boards, the resistance to wind uplift will be dependent on the cohesive strength of the insulation and the method by which it is secured to the roof deck. This should be taken into account when the insulation material is selected.

8.3 In mechanically-fixed specifications, the resistance to wind uplift of the membrane is provided by mechanical fasteners secured to the deck, passing through the membrane and secured into the deck. The number, design and position of these fixings will depend on a number of factors including:

- wind uplift forces to be resisted
- pull-out strength of fasteners
- elastic limit of the membrane
- appropriate safety factors.

8.4 The number of fixings used should be established by reference to the wind uplift forces calculated in accordance with BS EN 1991-1-4 : 2005 and its UK National Annex on the basis of the maximum permissible loads for mechanically fixed specifications of (N/fixing):

Hertalan Easy Cover (fixed through the membrane)	648
Hertalan Easy Cover (fixed through prefabricated flap)	504
Hertalan Easy Weld (fixed in the seam)	388.

8.5 When installing the membranes in loose-laid and ballasted specifications, the precise ballast requirements should be calculated in accordance with the relevant parts of BS EN 1991-1-4 : 2005 and its UK National Annex, but should not be below the minimum thickness of 50 mm. In areas of high-wind exposure, the use of concrete slabs placed on suitable paving slabs should be considered. Advice on additional protection is available from the Certificate holder.

## 9 Resistance to foot traffic

Results of test data indicate that the membranes can withstand, without damage, the limited foot traffic and light concentrated loads associated with installation and maintenance operations. Reasonable care should be taken, however, to avoid sharp objects or concentrated loads. Where regular traffic is envisaged, eg for maintenance of lift equipment, a walkway should be provided using concrete slabs supported on bearing pads in accordance with the Certificate holder's instructions.

## 10 Maintenance



Roofs covered with the systems should be the subject of an annual inspection, as is good practice with waterproofing systems, to ensure continued security and performance, especially those roofs without ballast.

## 11 Durability



Accelerated weathering test results confirm that satisfactory retention of physical properties is achieved. Available evidence indicates that the systems should have a service life of at least 25 years.

# Installation

## 12 General

12.1 The installation of Hertalan Easy Cover and Easy Weld EPDM Roof Waterproofing Systems must be carried out in accordance with the Certificate holder's instructions and this Certificate.

12.2 Conditions for installation on site should be those for normal roof waterproofing work. Deck surfaces must be dry, clean and free from sharp projections such as nail heads and concrete nibs.

12.3 Installation should not be carried out during wet or damp weather conditions or at temperatures below 5°C. The fully-adhered system must not be installed at temperatures below 5°C because of the risk of condensation contaminating the bonding adhesive.

12.4 Where contact with coal tar or oil-based products is likely, an isolating layer must be interposed between the product and the substrate. Where contact with bituminous products is likely, consideration should be given to the use of an isolating layer, and the advice of the manufacturer should be sought.

12.5 Where appropriate, sheets may be prefabricated prior to application to reduce the amount of on-site lap jointing.

12.6 In mechanically-fixed applications, only fasteners approved by the Certificate holder must be used.

12.7 All detailing and flashing must be carried out in accordance with the Certificate holder's instructions.

12.8 The membrane is applied at edges and at upstands and must be fully bonded using Hertalan *ks137* or Hertalan *ks205* adhesive.

12.9 The soundness of the seams must be confirmed using a blunt awl.

## 13 Procedure

### Loose-laid and ballasted application

13.1 The membrane is unrolled onto the substrate and fully adhered at perimeters. Flashing and lap jointing must be carried out in the manner described in section 14.

13.2 Loose-laid applications must be covered by at least 50 mm of well-rounded gravel (15/30 grade minimum). When rounded gravel is used, all edges and corners should be ballasted with concrete tiles, minimum thickness 60 mm, on bearing pads, to a distance of two metres from the perimeter to avoid damage to the membrane owing to wind uplift.

13.3 Alternatively, concrete paving (minimum thickness 40 mm) on bearing pads can be used as ballast.

13.4 When using a loose-laid application, normal account should be taken in the design of the deck of the extra dead loading owing to the weight of the aggregate and/or paving.

### Partially-bonded application

13.5 Hertalan *ks143* and Hertalan *ks205* must not be applied directly onto insulation materials that will be adversely affected by the solvent in the adhesive. Where doubt arises about compatibility, the advice of the manufacturer or marketing company should be sought.

13.6 For partial bonding, Hertalan *ks143* is applied as parallel beads approximately 8 mm diameter placed every 80 mm in a striped pattern resulting in an application rate of between 200 g·m<sup>-2</sup> and 225 g·m<sup>-2</sup>.

13.7 The adhesive should be allowed to dry for between 5 and 20 minutes (depending on ambient conditions) before the membrane is applied to the substrate by unrolling and ensuring good contact with the adhesive, and checking that it is free from wrinkles and trapped air.

13.8 For a satisfactory application, at least 50% of the total area of membrane must be bonded.

13.9 Laps must be sealed and flashing installed as described in section 14.

#### **Fully-bonded application**

13.10 For fully-bonded application using Hertalan *ks143*, the adhesive is evenly applied to the substrate by roller at an application rate of between 300 g·m<sup>-2</sup> and 350 g·m<sup>-2</sup> and allowed to dry for between 5 and 20 minutes (depending on the ambient weather conditions) before application of the membrane.

13.11 For fully-bonded application using Hertalan *ks205*, the adhesive is applied to both the substrate and the membrane at an application rate of 150 g·m<sup>-2</sup> on each surface and allowed to become touch dry.

13.12 The membrane is carefully positioned and applied to the substrate avoiding the formation of folds, wrinkles and air voids.

13.13 For a satisfactory application, at least 90% of the total area of the membrane must be bonded.

13.14 Laps must be sealed and flashing installed as described in section 14.

#### **Mechanically-fixed application**

##### ***Hertalan Easy Cover fixed through the membrane***

13.15 The membrane is rolled out on the roof and, after orientation, allowed to condition for at least 45 minutes.

13.16 The membrane is fixed using mechanical fasteners approved by the Certificate holder fixed through the membrane, and sealed using strips of Hertalan S bonded with Hertalan *ks137* and sealed with Hertalan *ks87*. Alternatively, the fasteners can be sealed by welding strips of Hertalan Easy Weld at least 120 mm wide.

13.17 The number of fasteners must be determined by calculation as described in section 8.4, and spaced at equal centres.

##### ***Hertalan Easy Cover fixed through 'secret flaps'***

13.18 In this application the membrane is prefabricated with flaps that appear when the membrane is unrolled on the roof.

13.19 The membrane is unfolded, laid out on the roof and allowed to condition for at least 45 minutes.

13.20 Starting with the end to be fixed last, the membrane is rolled onto a pipe with a diameter between 50 mm and 70 mm.

13.21 The membrane is unrolled in the direction of the fall revealing the fixing flaps.

13.22 The fasteners must be placed as near as possible to the hot-bonded joint.

13.23 Edges are fixed using Hertalan *ks137* or Hertalan *ks205* in accordance with the Certificate holder's instructions.

13.24 When it is necessary to join the membrane, the edges of the sheets to be joined are butted together and covered with either a 200 mm wide adhered Hertalan S strip or a 150 mm wide Hertalan Easy Weld strip. The membrane can also be joined by making a lap joint using Hertalan *ks137* and sealed with Hertalan *ks87*.

##### ***Hertalan Easy Weld MF membrane***

13.25 The first sheet of membrane is positioned and fastened in the seam area of the sheet using suitable fixings recommended by the Certificate holder.

13.26 The number of fasteners must be determined by calculation as described in section 8.4.

13.27 The next sheet of membrane is then placed and held in position with spot welds.

13.28 At T-seams, a strip of TPE must be used to fill the void owing to level variations between the membrane sheets.

13.29 When correctly positioned the seams must be fully sealed and edges fixed as described in section 13.23.

## **14 Details**

### **Standard seaming procedure**

14.1 At laps, the top sheet is folded back by about 100 mm, both surfaces of the lap must be clean and dry, and if necessary surfaces are cleaned using a suitable cleaning agent recommended by the Certificate holder. Hertalan *ks137* is applied to both sides over a width of 80 mm, leaving the outer 20 mm free, by brush to give an even coverage, and allowed to dry to the touch (5 to 10 minutes). The top sheet is allowed to fall freely onto the bottom sheet, avoiding stretching and wrinkling. The width of the lap joint should be a minimum of 100 mm.

14.2 The lap is rolled with a steel roller parallel to the splice to consolidate the joint. After checking that a good seal has been achieved, the remaining 20 mm is filled with a continuous bead of Hertalan *ks87*. This bead is rolled down, making it flush with the lap joint so that the sealant is at least 1 mm thick.

14.3 Excess sealant is removed using a suitable cleaning agent.

### **Flashing**

14.4 Concurrent with the installation of the membrane, the flashing is applied. This is first bonded to the horizontal membrane and lapped in the manner described in sections 14.1 and 14.2, with a minimum lap of 100 mm.

14.5 The flashing is bonded with Hertalan *ks137* to the vertical surface of the wall.

14.6 For specific flashing requirements Hertalan flashing can be used. The flashing (non-vulcanised) can be moulded in place using hot air, and bonded with Hertalan ks137. The flashing cures slowly over a period of time under atmospheric conditions.

## 15 Repair

Any damage must be repaired immediately by cleaning the area around the damage and applying a patch of the membrane described in sections 14.1 and 14.2.

# Technical Investigations

## 16 Tests

Tests were carried out and the results assessed to determine:

- resistance to impact
- resistance to static loading
- resistance to root penetration
- hail resistance
- low temperature foldability
- peel strength of joints
- shear strength of joints
- water absorption
- dimensional stability
- tensile strength and elongation.

## 17 Investigations

17.1 The manufacturing processes were evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of materials used.

17.2 Existing data on fire performance to BS 476-3 : 1958 of the product were assessed.

17.3 An evaluation was made of data supporting the issue of Dutch Agrément K4276/03 issued by KIWA BV, including:

- resistance to wind loading of fully-bonded and partially-bonded systems using Hertalan ks143 and mechanically-fixed systems
- peel adhesion of systems bonded with Hertalan ks205.

# Bibliography

BS 476-3 : 1958 *Fire tests on building materials and structures — External fire exposure roof test*

BS 476-3 : 2004 *Fire tests on building materials and structures — Classification and method of test for external fire exposure to roofs*

BS 6229 : 2003 *Flat roofs with continuously supported coverings — Code of practice*

BS 8217 : 2005 *Reinforced bitumen membranes for roofing — Code of practice*

BS EN 1991-1-4 : 2005 *Eurocode 1: Actions on structures — General actions — Wind actions*

NA to BS EN 1991-1-4 : 2005 *UK National Annex to Eurocode 1: Actions on structures — General actions — Wind actions*

BS EN 13501-5 : 2005 *Fire classification of construction products and building elements — Classification using data from external fire exposure to roofs test*

BS EN 13956 : 2005 *Flexible sheet for waterproofing — Plastic and rubber sheets for roof waterproofing — Definitions and characteristics*

BS EN ISO 9001 : 2008 *Quality management systems — Requirements*



## 18 Conditions

18.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page — no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document — it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

18.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

18.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

18.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

18.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal.
- any claims by the manufacturer relating to CE marking.

18.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.